



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6420G00131-8G-7
Job Sheet 179481



Part No: RBW6420G00131-8G-7

Job Qty: 5 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 6/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6420G00131-8G REV A IPP REV A 18.05.30 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	6/26/18	6/26/18	0.00	0.00	Start Up Machining-2		DAS 54
110	Mill Conv	5 pcs	6/26/18	6/26/18	0.00	1.25	Mill Conv 2		9-89
120	QC	5 pcs	6/26/18	6/26/18	0.00	0.00	QC2 Machining-4		18/6/20
130	QC	5 pcs	6/26/18	6/26/18	0.00	0.00	QC5		38
140	Packaging	5 pcs	6/26/18	6/26/18	0.00	0.00	Packaging3-1		SAS 06-22
150	QC21-SA	5 Ea	6/26/18	6/26/18	0.00	0.00	QC21		21

Part Op Descriptions: 110 - 1-Machine as per DWG. DWG REV: _____ 2-Deburr

JUN 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
65115K41	Handle 1-1/2"	5 Ea (1 ea)	90-Start up Operation	5080845

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	65115K41	5	8	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/19/18 2:03 PM dart.lacelle.linda

Container No: S082755



Part: RBW6420G00131-8G-7

Job No: 179481

Serial No/Batch: S082755

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 06/20/18

DQA: _____ Date: _____

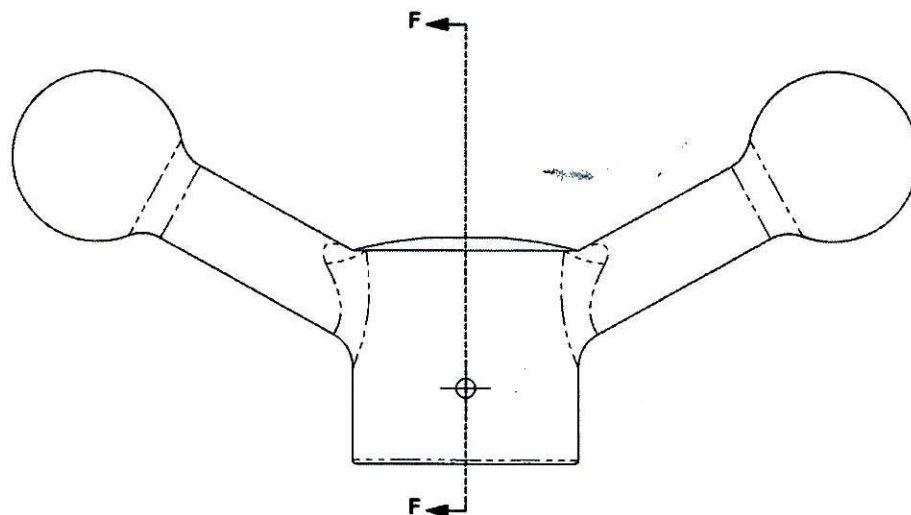


WORK ORDER NON-CONFORMANCE / UPDATE

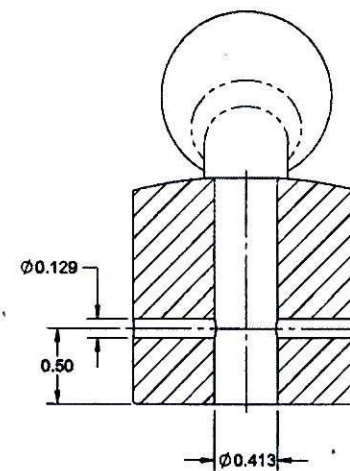
QA Closed: _____ Date: _____

Work Order update only ☐

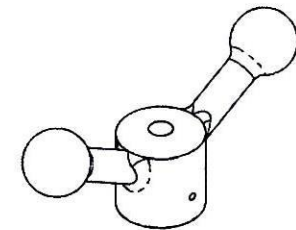
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					



RBW6420G00131-8G-7 HANDLE



SECTION F-F



NOTES:

- 1) MATERIAL: McMaster#65115K41 OR EQUIVALENT
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A

- 4) TOLERANCES: X.X = ± 0.1 " / ± 1 "
X.XX = ± 0.01 " / ± 0.5 "
X.XXX = ± 0.005 " / ± 0.1 "
X.XXXX = ± 0.0005 " / ± 0.05 "
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>M. Lee</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6420G00131-8G	SHEET 6 OF 6
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 5/28/2018		T/R HEAD SUPPORT TROLLEY ADAPTER	NTS
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